Vacuum filtration is used primarily in microbiological and analytical procedures that involve collecting a particulate (bacteria, precipitate etc.) from a liquid suspension.

Liquid poured into a funnel passes through a filter, which retains the particulate, and filtrate can be collected into a filter flask, directly or via a vacuum manifold. Applying vacuum reduces process time compared to gravity flow. Advantec supplies a wide range of vacuum filter holders and accessories.

Select from glass, polysulfone and stainless steel assemblies with funnels holding from 22 ml to 1,100 ml.















KG-25

KGS-25

KG-47

KGS-47

KGS-47-TF

KG-90

KGS-90

### **Glass Microfiltration: Support Systems**

### > Sintered Glass Support (Glass Frit)

- Glass frit (nominal retention 30-50 μm)
- Recommended when filtering highly acidic (low pH) solutions or when slower flow rates are preferred to maximize contact with the filter or reagent
- · Ground glass seal

Sintered base

### > Stainless Steel Support

- Stainless steel screen (Type 316, 100 mesh)
- PTFF nasket
- Maximize flow rate with proteinaceous or viscous solutions
- · Will not shed particles into the filtrate
- Ground glass seal



SS support base

#### **Filter Specifications**

| Model                           | KG-25<br>KGS-25 | KG-47<br>KGS-47<br>KGS-47-TF | KG-90<br>KGS-90 |
|---------------------------------|-----------------|------------------------------|-----------------|
| Filter dia. [mm]                | 25              | 47                           | 90              |
| Effective filtration area [cm²] | 2.1             | 9.6                          | 43.0            |

#### > 25 mm Glass Microanalysis Holders

- Use for filtering small volumes for biological or particulate contamination
- Available with either sintered glass base or with stainless steel screen support
- **Use stainless steel screen** when producing ultraclean filtrate or when filtering proteinaceous solutions





KG-25

KGS-25

### Specifications

|                                | KG-25                                    | KGS-25                          |
|--------------------------------|--|---------------------------------|
| Funnel capacity:               | Maximum volume 22 ml, graduated to 15 ml |                                 |
| Materials:                     |  |                                 |
| Support                        | Sintered glass                           | Stainless steel screen          |
| Funnel and base                | Borosilicate glass                       | Borosilicate glass              |
| Stopper                        | Silicone rubber                          | Silicone rubber                 |
| Clamp                          | Anodized aluminium                       | Anodized aluminium              |
| Connection:                    |  |                                 |
| Included                       | No. 4 stopper adapts to stand            | lard 125 ml vacuum filter flask |
| Membrane Filter Compatibility: |  |                                 |
| Filter size                    | 25 mm                                    | 25 mm                           |
| Prefilter size                 | 16 mm                                    | 16 mm                           |
| Filtration area                | 2.1 cm <sup>2</sup>                      | 2.1 cm <sup>2</sup>             |

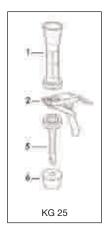
### Ordering Information

| Model    | KG-25    | KGS-25   |
|----------|----------|----------|
| Cat. No. | 17311200 | 17311300 |



### > Replacement parts and optional funnels

|   |                          | KG-25    | KGS-25   |
|---|--------------------------|----------|----------|
| 1 | Funnel, 15 ml (22 ml)    | 19311201 | 19311201 |
| 1 | Funnel, 150 ml (160 ml)  | 19311208 | 19311208 |
| 1 | Funnel, 300 ml (320 ml)  | 19311209 | 19311209 |
| 2 | Clamp                    | 19311003 | 19311003 |
| 3 | Screen (stainless steel) | -        | 19311304 |
| 4 | Gasket (PTFE)            | -        | 19311305 |
| 5 | Base                     | 19311202 | 19311302 |
| 6 | Stopper No. 4            | 19311004 | 19311004 |





#### > 47 mm Glass Microanalysis Holders

- Standard size for microbiology and particulate analysis
- Filter up to 500 ml
- Available with sintered glass support and stainless steel support. Last-mentioned also with PTFE flange to prevent membrane sticking to glass when autoclaving with filter in place







KG-47

KGS-47

KGS-47-TF

### Specifications

|                                | KG-47  | KGS-47                     | KGS-47-TF                |  |
|--------------------------------|--|----------------------------|--------------------------|--|
| Funnel capacity:               | Maximum volume 320 mm (graduated to 300 ml)  |                            |                          |  |
| · · ·                          | maximum voidine ozo mm (graduated to oco mi) |                            |                          |  |
| Materials:                     |  |                            |                          |  |
| Support                        | Sintered glass                               | Stainless steel screen     | Stainless steel and PTFE |  |
| Funnel and base                | Borosilicate glass                           | Borosilicate glass         | Borosilicate glass       |  |
| Stopper                        | Silicone rubber                              | Silicone rubber            | Silicone rubber          |  |
| Clamp                          | Anodized aluminium                           | Anodized aluminium         | Anodized aluminium       |  |
| Connection:                    |  |                            |                          |  |
| Included                       | No. 8A stopper adapts to                     | standard 1 L vacuum filter | flask or vacuum manifold |  |
| Membrane Filter Compatibility: |  |                            |                          |  |
| Filter size                    | 47 mm  | 47 mm                      | 47 mm                    |  |
| Prefilter size                 | 35 mm  | 35 mm                      | 35 mm                    |  |
| Filtration area                | 9.6 cm <sup>2</sup>                          | 9.6 cm <sup>2</sup>        | 9.6 cm <sup>2</sup>      |  |

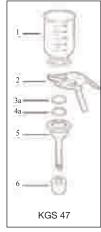
| Model    | KG-47    | KGS-47   | KGS-47-TF |
|----------|----------|----------|-----------|
| Cat. No. | 17311400 | 17311500 | 17311600  |

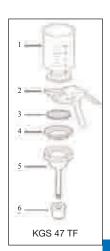


|      |                          | KG-47    | KGS-47   | KGS-47-TF |
|------|--------------------------|----------|----------|-----------|
| 1    | Funnel, 100 ml           | 19311408 | 19311408 | 19311408  |
| 1    | Funnel, 300 ml           | 19311401 | 19311401 | 19311401  |
| 1    | Funnel, 500 ml           | 19311409 | 19311409 | 19311409  |
| 2    | Clamp                    | 19311403 | 19311403 | 19311403  |
| 3a/3 | Screen (stainless steel) | -        | 19311504 | 19311504  |
| 4a   | Gasket (PTFE)            | -        | 19311505 | -         |
| 4    | Flange (PTFE)            | -        | -        | 19311605  |
| 5    | Base                     | 19311402 | 19311502 | 19311602  |
| 6    | Stopper No. 8A           | 19311404 | 19311404 | 19311404  |









### > 90 mm Glass Microanalysis Holders

- Larger filtration area for filtering larger volumes (>500 ml)
- **Use for viscous samples** or those with a heavy particle or bioburden that would clog a 47 mm filter
- Available with sintered glass or stainless steel support





KG-90

KGS-90

### Specifications

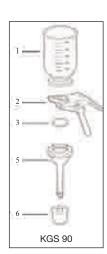
|                                | KG-90  | KGS-90                                 |
|--------------------------------|--|--|
| Funnel capacity:               | Maximum volume 1100 ml, graduated to 1000 ml |  |
| Materials:                     |  |  |
| Support                        | Sintered glass                               | Stainless steel screen                 |
| Funnel and base                | Borosilicate glass                           | Borosilicate glass                     |
| Stopper                        | Silicone rubber                              | Silicone rubber                        |
| Clamp                          | Anodized aluminium                           | Anodized aluminium                     |
| Connection:                    |  |  |
| Included                       | No. 8A stopper adapts to standard 1 L        | vacuum filter flask or vacuum manifold |
| Membrane Filter Compatibility: |  |  |
| Filter size                    | 90 mm  | 90 mm                                  |
| Prefilter size                 | 70 mm  | 70 mm                                  |
| Filtration area                | 43 cm <sup>2</sup>                           | 43 cm <sup>2</sup>                     |

### Ordering Information

| Model    | KG-90    | KGS-90   |
|----------|----------|----------|
| Cat. No. | 17312100 | 17312200 |

|   |                           | KG-90    | KGS-90   |
|---|---------------------------|----------|----------|
| 1 | Funnel, 1000 ml (1100 ml) | 19312101 | 19312101 |
| 2 | Clamp                     | 19312102 | 19312102 |
| 3 | Screen (stainless steel)  | -        | 19312204 |
| 5 | Base                      | 19312103 | 19312203 |
| 6 | Stopper No. 8A            | 19311404 | 19311404 |





#### **>** Polysulfone Filter Holders

- · Can be used aseptically
- Recessed filter support provides sufficient clearance so that the membrane will not twist or tear when the funnel is secured
- Graduated funnel in 300 ml (standard) or 500 ml (wide mouth) capacities
- Receiver flask (KP-47S) is interchangeable with all other models
- Funnel cover can be vented aseptically using disposable syringe filter (13JP050AN, see page 20)
- Autoclavable at 120°C for 20 min.









KP-47W

KP-47S

### Specifications

|                                | KP-47H                   | KP-47U                          | KP-47W                      | KP-47S                      |
|--------------------------------|--------------------------|---------------------------------|-----------------------------|-----------------------------|
|                                |                          |                                 |                             |                             |
| Materials:                     |                          |                                 |                             |                             |
| Support                        | Polypropylene            | Polypropylene                   | Polypropylene               | Polypropylene               |
| Funnel and base                | Polysulfone              | Polysulfone                     | Polysulfone                 | Polysulfone                 |
| Receiver flask                 | -                        | -                               | -                           | Polysulfone                 |
| Stopper, O-rings               | Silicone Rubber          | Silicone Rubber                 | Silicone Rubber             | Silicone Rubber             |
| Caps                           | =                        | Silicone Rubber                 | =                           | Silicone Rubber             |
| Vacuum adapter                 | -                        | -                               | -                           | Polypropylene               |
| Connection:                    |                          |                                 |                             |                             |
| Outlet                         | No. 8B stopper adapts to | standard 1 L vacuum filter flas | sk, vacuum manifold. KP-47S | screws onto receiver flask. |
| Receiving flask port           | -                        | -                               | -                           | Luer slip                   |
| Funnel cover port              | -                        | Luer slip                       | -                           | Luer slip                   |
| Capacity:                      |                          |                                 |                             |                             |
| Funnel                         | 300 ml                   | 300 ml                          | 500 ml                      | 300 ml                      |
| Receiver                       | -                        | -                               | -                           | 300 ml                      |
| Pressure:                      |                          | Vacuum (25 in                   | Hg maximum)                 |                             |
| Membrane Filter Compatibility: |                          |                                 |                             |                             |
| Filter size                    | 47 mm                    | 47 mm                           | 47 mm                       | 47 mm                       |
| Prefilter size                 | 41 mm                    | 41 mm                           | 41 mm                       | 41 mm                       |
| Filtration area                | 13.5 cm <sup>2</sup>     | 13.5 cm <sup>2</sup>            | 13.5 cm <sup>2</sup>        | 13.5 cm <sup>2</sup>        |
|                                |                          |                                 |                             |                             |

| Model  | Description                          | Main Components              | Cat. No. |
|--------|--------------------------------------|------------------------------|----------|
| KP-47H | Polysulfone Filter Holder            | Funnel, base                 | 43301030 |
| KP-47U | Polysulfone Aseptic Filter Unit      | Funnel, base, cover          | 43301020 |
| KP-47W | Wide Mouth Polysulfone Filter Holder | Funnel, base                 | 43301050 |
| KP-47S | Polysulfone Aseptic Filter System    | Funnel, base cover, receiver | 43301010 |

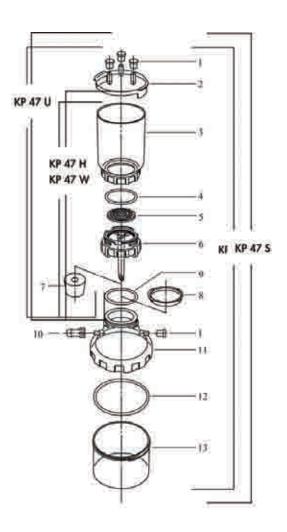
### Replacement parts

### Replacement Parts – Funnel assembly

|   | Model          | KP-47H   | KP-47U   | KP-47W   | KP-47S   |
|---|----------------|----------|----------|----------|----------|
|   | Cat. No.       | 43301030 | 43301020 | 43301050 | 43301010 |
| 1 | Gum rubber cap | -        | 44501010 | -        | 44501010 |
| 2 | Funnel cover   | -        | 44501001 | -        | 44501001 |
| 3 | Funnel         | 44501002 | 44501002 | 44501102 | 44501002 |
| 4 | Funnel O-ring  | 44501008 | 44501008 | 44501008 | 44501008 |
| 5 | Filter support | 44501004 | 44501004 | 44501004 | 44501004 |
| 6 | Base           | 44501003 | 44501003 | 44501003 | 44501003 |
| 7 | Stopper No. 8B | 19311008 | 19311008 | 19311008 | 19311008 |

### Replacement Parts - Receiver flask

|    | Model                   | KP-47S   |
|----|-------------------------|----------|
| 8  | Receiver cover          | 44501005 |
| 9  | Receiver adapter O-ring | 44501009 |
| 10 | Vacuum adapter          | 44501013 |
| 11 | Receiver adapter        | 44501007 |
| 12 | Receiver O-ring         | 44501015 |
| 13 | Receiver flask          | 44501006 |



#### > Stainless Steel Filter Holders – KSF-47

- Nonbreakable stainless steel unit may be flame sterilized to sanitize the holder between samples
- Set pins and a locking nut on the funnel to help prevent twisting and tearing of the membrane
- Autoclavable with membrane in place



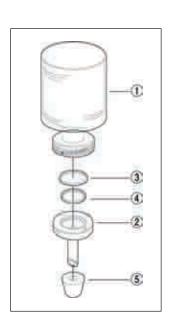
### **>** Specifications

|                                | KSF-47   |  |
|--------------------------------|--|--|
| Materials:                     |  |  |
| Support                        | Type 316 stainless steel   |  |
| Funnel, base                   | Type 304 stainless steel   |  |
| Stopper                        | Silicone rubber  |  |
| Gasket                         | PTFE   |  |
|                                |  |  |
| Connection:                    |  |  |
| Included                       | No. 8A stopper adapts to standard 1 L vacuum filter flask or vacuum manifold |  |
|                                |  |  |
| Capacity:                      |  |  |
| Funnel                         | 500 ml   |  |
|                                |  |  |
| Pressure:                      | Vacuum (21 in Hg recommended)  |  |
|                                |  |  |
| Membrane Filter Compatibility: |  |  |
| Filter size                    | 47 mm  |  |
| Prefilter size                 | 35 mm  |  |
| Filtration area                | $9.3~\mathrm{cm}^2$  |  |

### Ordering Information

| Model    | KSF-47   |
|----------|----------|
| Cat. No. | 17312600 |

|   |                   | KSF-47   |
|---|-------------------|----------|
| 1 | Funnel            | -        |
| 2 | Base              | -        |
| 3 | SS support screen | 19311504 |
| 4 | PTFE gasket       | 19311505 |
| 5 | Stopper No. 8A    | 19311404 |



### **Vacuum Filtration**

### Disposable Vacuum Filtration Unit

- Disposable; no cleaning saves labor time
- **Hydrophilic PTFE membrane**, suitable for filtration of both aqueous liquids and solvents
- Fits receiver flasks with neck diameter from 24 mm to 50 mm and minimum height of 30 mm
- Two pore sizes available, 0.2 µm and 0.5 µm

#### **Applications**

Ideal for filtering and degassing HPLC mobile phases.



### Specifications

| Model                           | VH020P                    | VH050P                         |
|---------------------------------|---------------------------|--------------------------------|
| Materials:                      | Hydrophilic PTFE membrane | filter in polyethylene housing |
| Pore size, µm                   | 0.20                      | 0.50                           |
| Effective Filtration area [cm²] | 22.1                      | 22.1                           |
| Funnel capacity, ml             | 350                       | 350                            |

| Model    | VH020P  | VH050P  |
|----------|---------|---------|
| Cat. No. | 8100020 | 8100050 |

#### > PVC Manifolds

- Lightweight
- Resistant to acids
- Standard cup accepts stoppers Nos. 8A and 8B to adapt microanalysis units and other devices
- 2-way valve with Teflon (PTFE) stopcock in PVC body
- Not autoclavable



### Specifications

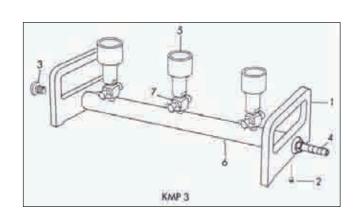
| Materials:        |   |
|-------------------|---|
| Body and branches | Polyvinylchloride (PVC)   |
| Valves            | PTFE stopcock, PVC body   |
|                   |   |
| Connection:       |   |
| Outlet            | 1/4 " male PT to hose barb fitting connects main manifold to 11 mm i.d. vacuum tubing |
| Standard cup      | Accepts stoppers Nos. 8A and 8B   |
|                   |   |
| Temperature:      |   |
| Maximum           | 60°C  |

| Dimensions | L x W x H [cm]   | Distance between stations (center to center) [cm] | Weight [kg] |
|------------|------------------|---|-------------|
|            |                  |   |             |
| 3 station  | 45.1 x 12 x 17.8 | 14  | 1.5         |
| 6 station  | 87.6 x 12 x 17.8 | 14  | 2.5         |

### Ordering Information

| Model     |       | Cat. No. |
|-----------|-------|----------|
| 3 station | KMP 3 | 17313400 |
| 6 station | KMP 6 | 17313600 |

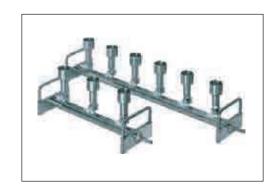
|   |                          | Cat. No. |
|---|--------------------------|----------|
| 1 | Handle                   | -        |
| 2 | Handle set screw         | -        |
| 3 | Pipe plug                | -        |
| 4 | Hose barb                | 19313411 |
| 5 | Branch (standard cup)    | -        |
| 6 | Main manifold            |          |
|   | 3 station                | -        |
|   | 6 station                | -        |
| 7 | Stopcock assembly, 2-way | 19313405 |



### **Filtration Manifolds**

#### > Stainless Steel Manifolds

- Durable, made of type 304 stainless steel
- Autoclavable
- 2-way valves, individual or multiple (up to 6) filtrations possible
- **Standard cup** accepts stoppers Nos. 8A and 8B to adapt microanalysis units and other devices



### Specifications

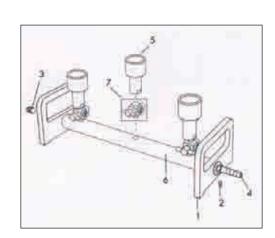
| Materials:        |  |
|-------------------|--|
| Body and branches | Type 304 stainless steel   |
| Valves            | PTFE stopcock, chrome plated brass body  |
|                   |  |
| Connection:       |  |
| Outlet            | 1/4 " male NPT to hose barb fitting connects main manifold to 11 mm i.d. vacuum tubing |
| Standard cup      | Accepts stoppers Nos. 8A and 8B  |

| Dimensions | L x W x H [cm]   | Distance between stations [cm] | Weight [kg] |
|------------|------------------|--------------------------------|-------------|
|            |                  |                                |             |
| 3 station  | 45.7 x 12 x 20.3 | 14                             | 5.0         |
| 6 station  | 72.4 x 12 x 20.3 | 14                             | 8.0         |

### > Ordering Information

| Model     |      | Cat. No. |
|-----------|------|----------|
| 3 station | KM3N | 17313100 |
| 6 station | KM6N | 17313300 |

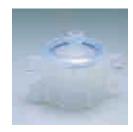
|   |                          | Cat. No. |
|---|--------------------------|----------|
| 1 | Handle                   | -        |
| 2 | Handle set screw         | -        |
| 3 | Pipe plug                | -        |
| 4 | Hose barb                | 19313011 |
| 5 | Branch (standard cup)    | -        |
| 6 | Main manifold            |          |
|   | 3 station                | -        |
|   | 6 station                | -        |
| 7 | Stopcock assembly, 2-way | 19313005 |



Pressure type filter holders can be used for ultracleaning or sterilizing liquids and gases. Advantec holders have been designed to maximize flow rates and to minimize holder resistance and can be used in either batch or continuous filtration procedures.







### **Advantages of Pressure Filtration**

- Higher differential pressures are possible, resulting in higher flow rates. The pressure differential across the membrane is not limited to atmospheric pressure (≤14.7 psi)
- Denaturation of proteins and other biological polymers due to foaming downstream of the membrane is avoided
- Unintentional contamination downstream of the membrane is minimized
- Vapor accumulation and possible explosion can be avoided using an inert gas to pressurize solvents and combustible or flammable liquids

### Recommended Pressure Filter Holders for typical applications and volumes

| Volume to be filtered:                | <10 ml                               | <50 ml   | < 1 liter  | <5 liters   | <20 liters  | >20 liters  |
|---------------------------------------|--------------------------------------|--|--|---|---|---|
|                                       |                                      |  |  |   |   |   |
| Typical Applications                  | Enzymes,<br>radiolabelled<br>samples | Proteins,<br>enzymes,<br>radiolabelled<br>samples, gases | Biological media,<br>electrolyte<br>solutions for<br>counters, gases | Biological media,<br>ultrapure water,<br>serum, gases | Biological media,<br>ultrapure water,<br>serum, gases | Pharmaceuticals, cosmetics, large scale biologicals |
| Recommended Models                    |                                      |  |  |   |   |   |
| Luer Connection                       | KS 13                                | KS 25  | -  | -   | -   |   |
| Threaded Connection                   | -                                    | LS 25<br>PP 25<br>PFA 25                                 | KS 47<br>LS 47<br>PP 47<br>PFA 47                                    | KS 90   | KS 142  | KS 293  |
| Sanitary Connection                   | -                                    | KS 25 F  | KS 47 F  | KS 90 ST  | KS 142 ST   | KS 293 ST   |
| Filter Specifications                 |                                      |  |  |   |   |   |
| Membrane Diameter [mm]                | 13                                   | 25   | 35, 38, 42, or 47  | 90  | 142   | 293   |
| Prefilter Diameter <sup>1</sup> [mm]  | 8                                    | 21 or 25   | 37   | 76  | 124   | 257   |
| Filtration Area [cm²]                 | 0.9                                  | 3.5 or 3.8   | 12.5   | 45.3  | 113   | 530   |
| Liquid Flow Rate <sup>2</sup> [I/min] |                                      |  |  |   |   |   |
| 0.20 µm                               | 0.005                                | 0.03   | 0.15   | 0.8   | 1.7   | 7.1   |
| 0.45 μm                               | 0.02                                 | 0.08   | 0.4  | 1.64  | 4.9   | 18.8  |
| 1.00 µm                               | 0.12                                 | 0.35   | 1.3  | 7.0   | 11.0  | 32.0  |
| 5.00 μm                               | 0.3                                  | 1.1  | 2.1  | 9.5   | 14.0  | 35.5  |

<sup>1)</sup> Prefilter size varies with model. Refer to individual model specifications before choosing a prefilter.

Liquid flow rates represent typical initial water flow rates at 0.7 kg/cm² differential pressure at 20°C using clean water filtered to 0.1 µm using MCE membrane.

### > Polypropylene In-Line Holders

- Compatible with a wide range of chemicals and temperatures
- Exterior locking ring design allows the unit to be assembled quickly and efficiently without tearing the membrane
- Two sizes available, 25 mm for volumes (liquids) <50 ml and 47 mm for up to 1 liter
- Autoclavable, at 121°C for 20 minutes





PP 47

### Specifications

|                                    | PP 25                | PP 47                                      |
|------------------------------------|----------------------|--|
| Materials:                         |                      |  |
| Body and support screens           | Polypropylene        | Polypropylene                              |
| O-ring (standard)                  | Silicone             | Silicone                                   |
| Connection:                        |                      |  |
| Inlet                              | Female Luer-lock     | Combination 1/4" NPTM and female Luer slip |
| Outlet                             | Male Luer slip       | Combination 1/4" NPTM and female Luer slip |
| Pressure:                          |                      |  |
| Inlet                              | 5 kg/cm <sup>2</sup> | 5 kg/cm <sup>2</sup>                       |
| Differential                       | 3 kg/cm²             | 5 kg/cm <sup>2</sup>                       |
| Temperature:                       |                      |  |
| Maximum (autoclave) 1 bar, 20 min. | 121°C                | 121°C                                      |
| Maximum operating (liquids)        | 80°C                 | 80°C                                       |
| Filter Specifications:             |                      |  |
| Filter size                        | 25 mm                | 47 mm                                      |
| Prefilter size                     | 21 mm                | 42 mm                                      |
| Filtration area                    | 3.5 cm <sup>2</sup>  | 13.5 cm <sup>2</sup>                       |
| Recommended volume                 | <50 ml               | Up to 1 liter                              |
| Dimensions:                        |                      |  |
| Diameter                           | 30 mm                | 65 mm                                      |
| Height                             | 30 mm                | 50 mm                                      |

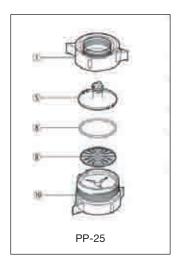
| Model    | PP 25    | PP 47    |
|----------|----------|----------|
| Cat. No. | 43303010 | 43303020 |
| Packing  | 6        | 1        |

### Polypropylene In-Line Holders

### > Typical initial liquid flow rates [ml/min]

| Membrane<br>Pore size [µm] | PP 25 | PP 47 |
|----------------------------|-------|-------|
| 0.20                       | 35    | 250   |
| 0.45                       | 80    | 600   |
| 1.00                       | 320   | 1700  |
| 3.00                       | 740   | 2800  |

Conditions: Water, 20°C, filtered through MCE membranes at 1 kg/cm² differental pressure.



|    |  | PP 25    |
|----|--|----------|
| 1  | Locking ring, outer                          | 44540101 |
| 5  | Inlet cap                                    | 44540102 |
| 6  | Support screen                               | 44540104 |
| 8  | Inlet cap O-ring (standard)                  | 44540106 |
| 10 | Outlet base                                  | 44540103 |
|    |  |          |
|    |  | PP 47    |
| 1  | Locking ring, outer                          | 44501201 |
| 5  | Inlet cap                                    | 44501202 |
| 6  | Support screen                               | 44501004 |
| 7  | Locking O-ring                               | 44501204 |
| 8  | Inlet cap O-ring (standard)                  | 44501204 |
| 9  | Outlet base O-ring (standard)                | 44501208 |
| 10 | Outlet base                                  | 44501203 |
| 11 | Outlet adapter (male luer slip to hose barb) | 44501013 |
|    |  |          |



#### > PFA In-Line Filter Holders

- Superior chemical compatability, can be used with chemically aggressive liquids
- Dual support screens allow flow in either direction
- Exterior locking ring for quick assembly without tearing the membrane

### Applications

- Sterilize and ultraclean liquids under positive pressure
- Ideal for filtering small volumes of hight purity acids, alkalis or organic solvents

Note: PFA 47 has an air/bleed vent.



PFA 25



PFA 47

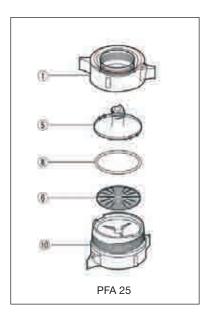
### Specifications

|   | PFA 25                            | PFA 47  |
|---|-----------------------------------|---|
| Materials:                                  |                                   |   |
| Body and support screens                    | Teflon PFA (except for locking ri | ng on DEA 47: glass filled ETEE)              |
| O-ring (standard)                           | Perfluoroelastomer                | Perfluoroelastomer                            |
| O-mig (standard)                            | i erittoroelastorriei             | i emuoroelastomei                             |
| Connection:                                 |                                   |   |
| Inlet                                       | Female Luer-lock                  | Combination 1/4" NPTM, 1/4" tubing adapter    |
| Outlet                                      | Male Luer slip                    | Combination 1/4" NPTM,<br>1/4" tubing adapter |
| Pressure:                                   |                                   |   |
| Inlet                                       | 3 kg/cm <sup>2</sup>              | 3 kg/cm <sup>2</sup>                          |
| Differential, positive or negative, at 25°C | 3 kg/cm <sup>2</sup>              | 3 kg/cm <sup>2</sup>                          |
| Temperature:                                |                                   |   |
| Maximum operating                           | 100°C                             | 100°C   |
| Autoclave                                   | 121°C, 15 min                     | 121°C, 15 min                                 |
| Dimensions:                                 |                                   |   |
| Diameter                                    | 32 mm                             | 65 mm   |
| Height                                      | 32 mm                             | 70 mm   |
| Membrane Compatibility:                     |                                   |   |
| Filter size                                 | 25 mm                             | 47 mm   |
| Prefilter size                              | 21 mm                             | 42 mm   |
| Filtration area                             | 3.5 cm <sup>2</sup>               | 13.5 cm <sup>2</sup>                          |
| Flow Rate:                                  |                                   |   |
| Pore size (PTFE membrane)                   | Typical methanol flow rate        | at 1 kg/cm², 20°C [ml/min]                    |
| 0.2 μm (J020)                               | 60                                | 400   |
| 0.5 µm (J050)                               | 150                               | 700   |
| 1.0 μm (J100)                               | 350                               | 1200  |

### **PFA In-Line Filter Holders**

### > Ordering Information

| Model    | PFA 25   | PFA 47   |
|----------|----------|----------|
| Cat. No. | 43307010 | 43307020 |



|    |                         | PFA 25   | PFA 47   |
|----|-------------------------|----------|----------|
| 1  | Locking ring            | 44530201 | 44530101 |
| 2  | Inlet/Outlet adapter    | -        | 44530111 |
| 3  | Tubing adapter          | -        | 44530110 |
| 4  | Vent cap                | -        | 44530105 |
| 5  | Inlet cap               | 44530202 | 44530102 |
| 6  | Support screen          | 44530204 | 44530104 |
| 8  | Inlet O-ring (standard) | 44530206 | 44530106 |
| 10 | Body                    | 44530203 | 44530103 |



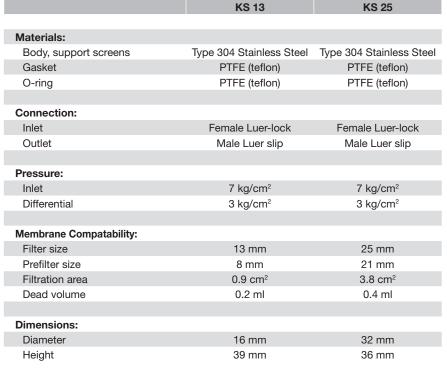
#### > Stainless Steel Syringe Holders

- . Sterilizable by standard procedures including autoclaving
- Luer fittings fit typical syringes
- Can be tightened securely, wrench set included

#### Applications

- · Filter or clean small volumes of liquid such as eyewash or photoresists
- Clear turbud solutions such as serum
- · Purify virus solutions

# > Specifications



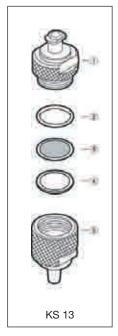
### Ordering Information

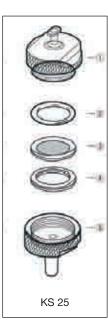
| Model    | KS 13    | KS 25    |
|----------|----------|----------|
| Cat. No. | 17301000 | 17301200 |

|   |                         | KS 13    | KS 25    |
|---|-------------------------|----------|----------|
| 1 | Inlet, female Luer-lock | -        | =        |
| 2 | O-ring (PTFE)           | 19301004 | 19301204 |
| 3 | Screen                  | 19301003 | 19301203 |
| 4 | Gasket (PTFE)           | 19301002 | 19301202 |
| 5 | Outlet, male Luer slip  | -        | -        |



KS 13 / KS 25





#### > Stainless Steel Gas Line Holders

- Female threaded locking ring enables filter changes without removing the holder from connecting gas lines
- **Dual support screens** protect the membrane filter from reverse pressure surges and allow forward and reverse flow from either inlet or outlet

#### Applications

- Ultraclean and sterilize air and other gases including compressed gases
- In-line between pressurizing source (pump or gas cylinder) and dispensing vessel



LS 25 / LS 47

### Specifications

|                         | LS 25                    | LS 47                    |
|-------------------------|--------------------------|--------------------------|
|                         |                          |                          |
| Materials:              |                          |                          |
| Body, support screens   | Type 304 Stainless Steel | Type 304 Stainless Steel |
| Locking ring            | Chrome-plated brass      | Chrome-plated brass      |
| Gasket                  | PTFE (teflon)            | PTFE (teflon)            |
| O-ring                  | PTFE (teflon)            | Silicone                 |
| Connection:             |                          |                          |
| Inlet                   | 1/4" NPTF                | 1/4" NPTF                |
| Outlet                  | 1/4" NPTM                | 1/4" NPTM                |
| Pressure:               |                          |                          |
| Inlet                   | 5 kg/cm <sup>2</sup>     | 5 kg/cm <sup>2</sup>     |
| Differential            | 2 kg/cm <sup>2</sup>     | 2 kg/cm <sup>2</sup>     |
| Membrane Compatability: |                          |                          |
| Filter size             | 25 mm                    | 47 mm                    |
| Prefilter size          | 25 mm                    | 47 mm                    |
| Filtration area         | 3.8 cm <sup>2</sup>      | 12.5 cm <sup>2</sup>     |
| Dimensions:             |                          |                          |
| Diameter                | 38 mm                    | 69 mm                    |
| Height                  | 50 mm                    | 57 mm                    |

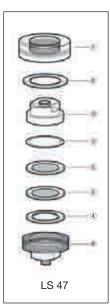
### Ordering Information

| Model    | LS 25    | LS 47    |
|----------|----------|----------|
| Cat. No. | 17304500 | 17304700 |

### Replacement Parts and and Optional O-rings

|   |                                | LS 25    | LS 47    |
|---|--------------------------------|----------|----------|
| 1 | Locking ring                   | -        | -        |
| 2 | Locking ring gasket            | 19304504 | 19304704 |
| 3 | Inlet body (1/4" NPTF)         | -        | -        |
| 4 | Gasket PTFE                    | 19301202 | 19304702 |
| 5 | Stainless steel screen (304SS) | 19301203 | 19304703 |
| 6 | Outlet body (1/4" NPTM)        | -        | -        |
| 7 | Silicone O-ring                | -        | 19304703 |





#### High Pressure Stainless Steel Holders

- Operate at high pressure, up to 100 kg/cm<sup>2</sup>
- Standard Viton O-rings compatible with many aggressive liquids and gases
- Back pressure support screen available to prevent membrane rupture and deflect flow at very high pressures

### Applications

• Filter liquids or gases under high pressure

LS 47 HP

### Specifications

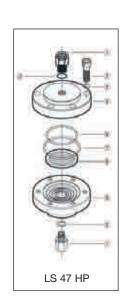
|                         | LS 47 HP                 |
|-------------------------|--------------------------|
|                         |                          |
| Materials:              |                          |
| Body, support screens   | Type 304 Stainless Steel |
| O-ring                  | FPM                      |
|                         |                          |
| Connection:             |                          |
| Inlet and Outlet        | 1/4" NPTF                |
|                         |                          |
| Pressure:               |                          |
| Inlet                   | 100 kg/cm <sup>2</sup>   |
| Differential            | 20 kg/cm <sup>2</sup>    |
|                         |                          |
| Dead volume:            |                          |
| Upstream                | 3 ml                     |
| Downstream              | 6.5 ml                   |
|                         |                          |
| Membrane Compatability: |                          |
| Filter size             | 47 mm                    |
| Prefilter size          | 38 mm                    |
| Filtration area         | 12.5 cm <sup>2</sup>     |
|                         |                          |
| Dimensions:             |                          |
| Diameter                | 88 mm                    |
| Height (incl. adapters) | 94 mm                    |

### Ordering Information

| Model    | LS 47 HP |
|----------|----------|
| Cat. No. | 17304900 |

### > Replacement Parts and Accessories

|   |                        | LS 47 HP |
|---|------------------------|----------|
| 1 | Inlet/outlet adapter   | -        |
| 2 | Adapter O-ring         | 19304905 |
| 3 | Hex cap screw, M-8     | -        |
| 4 | Cap screw washer       | -        |
| 5 | Inlet plate            | -        |
| 6 | Inner O-ring           | 19304906 |
| 7 | Outer O-ring           | 19304910 |
| 8 | Sintered steel support | 19304903 |
| 9 | Outlet plate           | -        |



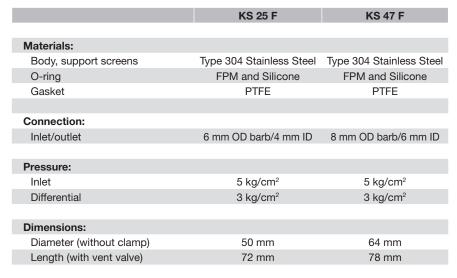
#### Sanitary In-Line Stainless Steel Holders

- Sanitary inlet and outlet connections are non-threaded and can be completely disassembled for thorough cleaning
- 47 mm holder features vent to allow air venting on upstream side of the membrane at any time during filtration

### Applications

- Point of use filtration on sterile filling machines
- Flow decay studies for scale up to larger filtration systems
- Liquid or gas







| Model    | KS 25 F  | KS 47 F  |
|----------|----------|----------|
| Cat. No. | 17307000 | 17307200 |

|     |                    | KS 25 F  | KS 47 F  |
|-----|--------------------|----------|----------|
| 1-3 | Vent valve set     | -        | 19307220 |
| 4   | Gasket (PTFE)      | -        | 19307208 |
| 5   | Inlet body         | -        | -        |
| 6   | O-ring             | 19307003 | 19304712 |
| 7   | Support screen     | 19301203 | 19304703 |
| 8a  | Underdrain support | -        | 19307204 |
| 8   | Gasket PTFE        | 19307004 | -        |
| 9   | Outlet body        | -        | -        |
| 10  | Clamp              | 19306000 | 19306300 |

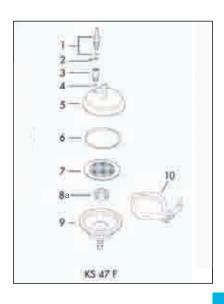


KS 25 F



KS 47 F





#### > Vented In-Line Stainless Steel Holder

- Support screens are Teflon coated to prevent membrane sticking during autoclaving
- Back pressure support screen prevents membrane rupture during reverse pressure surges
- Vent valve in inlet body enables venting at any time during filtration

#### Applications

- Sterilize and ultraclean liquids and gases under positive pressure
- Sterilize with membrane in place for microbiological studies
- · Install for point of use filtration on filling machines

Note: When using KS 47 to filter gases, a second support screen should be used upstream the membrane (Replacement Parts, No. 8)



KS 47

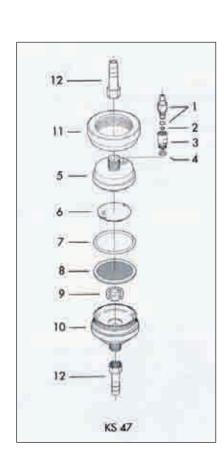
### Specifications

|                          | KS 47                         |
|--------------------------|-------------------------------|
|                          |                               |
| Materials:               |                               |
| Body and support screens | Type 304 Stainless Steel      |
| O-ring                   | FPM and silicone              |
| Support screens          | PTFE coated stainless steel   |
| Gasket                   | PTFE                          |
|                          |                               |
| Connections:             | 1/4" PS to hose barb (9.5 mm) |
|                          |                               |
| Pressure:                |                               |
| Inlet                    | 7 kg/cm <sup>2</sup>          |
| Differential             | 3 kg/cm <sup>2</sup>          |
|                          |                               |
| Dead volume:             |                               |
| Upstream                 | 5 ml                          |
| Downstream               | 2 ml                          |

### Ordering Information

| Type Stainless Steel | KS 47    |
|----------------------|----------|
| 304 SS               | 17307400 |

|     |                                 | KS 47        |
|-----|---------------------------------|--------------|
|     |                                 | Type 304 SS  |
| 1-4 | Vent valve set                  | 19307220     |
| 5   | Inlet body                      | -            |
| 6   | Back pressure support           | 19307404     |
| 7   | O-ring (silicone)               | 19304712     |
| 8   | Support screen                  | 19304715     |
| 9   | Underdrain support              | 19307204     |
| 10  | Outlet body                     | -            |
| 11  | Locking ring                    | <del>-</del> |
| 12  | Inlet/outlet adapter            | 19301510     |
|     | Gasket for inlet/outlet adapter | 19321014     |



### Large Standard Stainless Steel - 90, 142, 293 mm

- Seal membrane by hand tightening locking wing nuts
- Optimal holder design minimizes resistance and maximizes flow rate
- Each unit labelled with identifying serial numbers on the outside of both the inlet and outlet plates

#### Applications

- Use in-line for filtering gases or liquids
- Use with pressure vessels for batch type operations



### Specifications

|                               | KS 90                | KS 142                                  | KS 293               |  |  |
|-------------------------------|----------------------|---|----------------------|--|--|
|                               |                      |   |                      |  |  |
| Materials:                    |                      |   |                      |  |  |
| Body                          | Ту                   | Type 304 stainless steel                |                      |  |  |
| Support screen                | PTFE (Teflon) o      | oated photoetched                       | l stainless steel    |  |  |
| O-rings                       |                      | Silicone                                |                      |  |  |
| Gaskets                       | PTFE                 |   |                      |  |  |
|                               |                      |   |                      |  |  |
| Connection:                   |                      |   |                      |  |  |
| Inlet and outlet, 3/4" PS to: | 11 mm hose barb      | 11 mm hose barb                         | 16 mm hose barb      |  |  |
|                               |                      |   |                      |  |  |
| Pressure:                     |                      |   |                      |  |  |
| Inlet                         | 7 kg/cm <sup>2</sup> | 7 kg/cm <sup>2</sup>                    | 7 kg/cm <sup>2</sup> |  |  |
| Differential                  | 3 kg/cm <sup>2</sup> | 3 kg/cm <sup>2</sup>                    | 3 kg/cm <sup>2</sup> |  |  |
|                               |                      |   |                      |  |  |
| Membrane Compatability:       |                      |   |                      |  |  |
| Filter size                   | 90 mm                | 142 mm                                  | 293 mm               |  |  |
| Prefilter size                | 76 mm                | 124 mm                                  | 257 mm               |  |  |
| Filtration area               | 45 cm <sup>2</sup>   | 113 cm <sup>2</sup> 530 cm <sup>2</sup> |                      |  |  |
|                               |                      |   |                      |  |  |

Supplied with aluminium wrench (spanner) and 6 mm allen wrench (hex key).



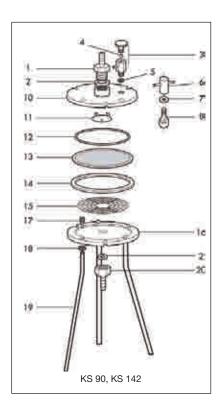
KS 142

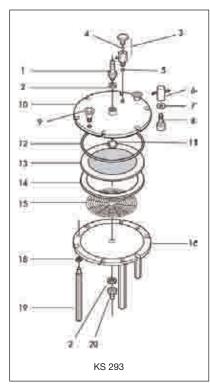


KS 293

| Type Stainless Steel | KS 90    | KS 142   | KS 293   |
|----------------------|----------|----------|----------|
| 304 SS               | 17301700 | 17301900 | 17302500 |

|    |                          | Material       | KS 90    | KS 142   | KS 293   |
|----|--------------------------|----------------|----------|----------|----------|
| 1  | 3/4" PSM Inlet adapter   | SUS304         | 19301713 | 19301713 | 19302510 |
| 2  | Gasket for Inlet adapter | PTFE           | 19301710 | 19301710 | 19301710 |
| 3  | Vent valve               | SUS304         | 19301711 | 19301911 | 19301911 |
| 4  | Stopsheet for vent valve | PTFE           | -        | -        | -        |
| 5  | Gasket for vent valve    | PTFE           | 19301712 | 19301912 | 19302512 |
| 6  | Sealing wing nut         |                |          |          |          |
| 7  | Sealing washer           | > SUS304       | -        | 19301770 | 19301773 |
| 8  | Sealing bolt             | )              |          |          |          |
| 9  | Handle for Inlet plate   | SUS304         | -        | -        | -        |
| 10 | Inlet plate              | SUS304         | -        | -        | -        |
| 11 | Flow deflector           | SUS304         | -        | -        | -        |
| 12 | O-ring                   | Silicone       | 19301705 | 19301905 | 19302505 |
| 13 | Support screen           | PTFE coatet SS | 19301704 | 19301904 | 19302504 |
| 14 | Gasket                   | PTFE           | 19301703 | 19301903 | 19302503 |
| 15 | Underdrain support       | SUS304         | 19301702 | 19301902 | 19302502 |
| 16 | Outlet plate             | SUS304         | -        | -        | -        |
| 17 | Leg bolt                 | SUS304         | 19301760 | 19301760 |          |
| 18 | Leg washer               | ) 303304       | 19301700 | 19301700 |          |
| 19 | Leg                      | SUS304         | -        | -        | -        |
| 20 | 3/4 " PSF Outlet adapter | SUS304         | 19301717 | 19301717 | 19302511 |





#### Large Sanitary Stainless Steel Holders - 90, 142, 293 mm

- Sanitary connections are non-threaded and can be completely disassembled for thorough cleaning
- Designed for minimal resistance and maximal flow
- Removable wing nuts tighten easily by hand to seal membrane
- Both inlet and outlet plates clearly marked with identifying serial numbers

#### Applications

- Ultraclean or sterilize gases or liquids
- Use with a pressure vessel for large volume and batch type operations



KS 90 ST

### Specifications

|                        | KS 90 ST                               | KS 142 ST                              | KS 293 ST                              |  |  |
|------------------------|--|--|--|--|--|
|                        |  |  |  |  |  |
| Materials:             |  |  |  |  |  |
| Body                   | Type 304 stainless steel               |  |  |  |  |
| Support screen         | PTFE (Teflon) of                       | coated photoetched                     | stainless steel                        |  |  |
| O-rings, gaskets       | PTF                                    | E (Teflon), silicone rub               | ber                                    |  |  |
|                        |  |  |  |  |  |
| Connection:            |  |  |  |  |  |
| Inlet / outlet:        | 1.0"                                   | 1.0"                                   | 1.5"                                   |  |  |
|                        | sanitary fitting<br>to 16 mm hose barb | sanitary fitting<br>to 16 mm hose barb | sanitary fitting<br>to 16 mm hose barb |  |  |
|                        | to 10 mm nooc barb                     | 10 10 11111 11000 5415                 | to 10 mm nose barb                     |  |  |
| Pressure:              |  |  |  |  |  |
| Inlet                  | 7 kg/cm <sup>2</sup>                   | 7 kg/cm <sup>2</sup>                   | 7 kg/cm <sup>2</sup>                   |  |  |
| Differential           | 3 kg/cm <sup>2</sup>                   | 3 kg/cm <sup>2</sup>                   | 3 kg/cm <sup>2</sup>                   |  |  |
|                        |  |  |  |  |  |
| Membrane Compatibility |  |  |  |  |  |
| Membrane filter size   | 90 mm                                  | 142 mm                                 | 293 mm                                 |  |  |
| Prefilter size         | 76 mm                                  | 124 mm                                 | 257 mm                                 |  |  |
| Filtration area        | 45.3 cm <sup>2</sup>                   | 113 cm <sup>2</sup>                    | 530 cm <sup>2</sup>                    |  |  |
|                        |  |  |  |  |  |

Supplied with aluminium wrench (spanner) and 6 mm allen wrench (hex key).



KS 142 ST



KS 293 ST

| Type Stainless Steel | KS 90 ST | KS 142 ST | KS 293 ST |
|----------------------|----------|-----------|-----------|
| 304 SS               | 17301800 | 17302100  | 17302700  |

|    |                          | Material       | KS 90 ST | KS 142 ST | KS 293 ST |
|----|--------------------------|----------------|----------|-----------|-----------|
| 1  | Clamp, 1.5S              | SUS304         | 19306000 | 19306000  | 19306000  |
| 2  | Inlet/Outlet adapter     | SUS304         | 19306200 | 19306200  | 19306200  |
| 3  | Inlet/Outlet gasket      | Silicone       | 19306100 | 19306100  | 19306108  |
| 4  | Inlet plate              | SUS304         | -        | -         | -         |
| 5  | Vent valve               | SUS304         | 19301711 | 19301911  | 19301911  |
| 6  | Stopsheet for vent valve | PTFE           | -        | -         | -         |
| 7  | Gasket for vent valve    | PTFE           | 19301712 | 19301912  | 19302512  |
| 8  | Sealing wing nut         |                |          |           |           |
| 9  | Sealing washer           | > SUS304       | 19301770 | 19301770  | 19301773  |
| 10 | Sealing bolt             | )              |          |           |           |
| 11 | Flow deflector           | SUS304         | -        | -         | -         |
| 12 | O-ring                   | Silicone       | 19301705 | 19301905  | 19302505  |
| 13 | Support screen           | PTFE coatet SS | 19301704 | 19301904  | 19302504  |
| 14 | Gasket                   | PTFE           | 19301703 | 19301903  | 19302503  |
| 15 | Underdrain support       | SUS304         | 19301702 | 19301902  | 19302502  |
| 16 | Outlet plate             | SUS304         | -        | -         | -         |
| 17 | Leg bolt                 | SUS304         | 19301760 | 19301760  |           |
| 18 | Leg washer               | )              | .0001100 | .00011.00 |           |
| 19 | Leg                      |                | -        | -         | -         |
|    |                          |                |          |           |           |

